



## South Dakota Ready Mixed Concrete Association

$$1. (44.25 \text{ lbs} - 7.98 \text{ lbs}) / 0.249 \text{ ft}^3$$
$$D = 145.8 \text{ lbs/ft}^3$$

Since less than 150 lb/ft<sup>3</sup>, probably air entrained.

$$2. D = (44.08 \text{ lbs} - 7.98 \text{ lbs}) / 0.249 = 145.0 \text{ lb/ft}^3$$
$$A = (T - D) / T \times 100 = \frac{(155.3 - 145.0 \text{ lb/ft}^3)}{155.3 \text{ lb/ft}^3} \times 100$$

$$A = 6.6\%$$

$$a) Y = (M \div D) = \left( \frac{31550 \text{ \#}}{8.04 \text{ yd}^3} \div 145 \text{ lbs/ft}^3 \right)$$
$$Y = 27.2 \text{ ft}^3 / \text{yd}^3$$

$$b) Y = (M \div D) = \left( 31550 \text{ lbs} \div 145 \frac{\text{lbs}}{\text{ft}^3} \times 27 \frac{\text{ft}^3}{\text{yd}^3} \right)$$
$$Y = 8.06 \text{ yd}^3$$

$$a) Y_R = Y \div Y_0 = 27.2 \div 27.0 \quad Y_R = 1.007$$

$$b) Y_e = Y \div Y_0 = 8.06 \div 8 \quad Y_e = 1.007$$



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$$3. D = (36.56 \text{ lbs} - 7.98 \text{ lbs}) / 0.249 \text{ ft}^3$$

$$D = 114.8 \text{ lbs/ft}^3$$

$$A = (T - D) / T \times 100$$

$$= \frac{122.5 - 114.8 \text{ lbs/ft}^3}{122.5 \text{ lbs/ft}^3} \times 100 = A = 6.3\%$$

$$Y = (M \div D) = \left( \frac{23950 \text{ lbs}}{8 \text{ yd}^3} \div 114.8 \text{ lbs/ft}^3 \right)$$

$$Y = 26.08 \text{ ft}^3 / \text{yd}^3$$

$$Y = 7.73 \text{ yd}^3$$

$$Y_r = Y - Y_0 = 26.08 \div 27 = Y_r = 0.97$$

$$4. D = (44.72 \text{ lbs} - 7.98 \text{ lbs}) / 0.249 \text{ ft}^3$$

$$D = 147.6 \text{ lbs/ft}^3$$

$$A = (T - D) / T \times 100 = \left( \frac{154.5 - 147.6 \text{ lbs/ft}^3}{154.6 \text{ lbs/ft}^3} \right) \times 100$$

$$A = 4.5\%$$

$$Y = (M \div D) = \left( \frac{26626 \text{ lbs}}{7.0 \text{ yd}^3} \div 147.6 \text{ lbs/ft}^3 \right) =$$

$$Y = 25.8 \frac{\text{ft}^3}{\text{yd}^3}$$